



# TEAM

AIR POWER

## TFW SERIES



# DISCOVER HITEMA® CUSTOMIZED APPLICATIONS

choose your customized configuration



**ENR/ENRF SERIES**  
1,6kW ÷ 440kW

**CSE SERIES**  
30kW ÷ 377kW

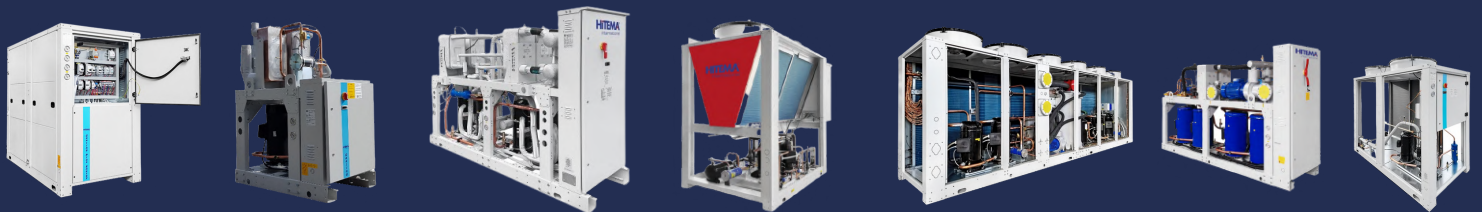
**CFT SERIES**  
7,9kW ÷ 410kW

**ENR-IR SERIES**  
8kW ÷ 200kW

**ENRC SERIES**  
7,4kW ÷ 375kW

**HNR SERIES**  
14kW ÷ 95kW  
15kW ÷ 104kW

## UNTIL 400KW



**ENW SERIES**  
3,8kW ÷ 424kW

**CFTW SERIES**  
50kW ÷ 371kW

**HFTW SERIES**  
100kW ÷ 400kW  
80kW ÷ 370kW

**SBS-HP SERIES**  
61,2kW - 81,4kW -  
105,8kW

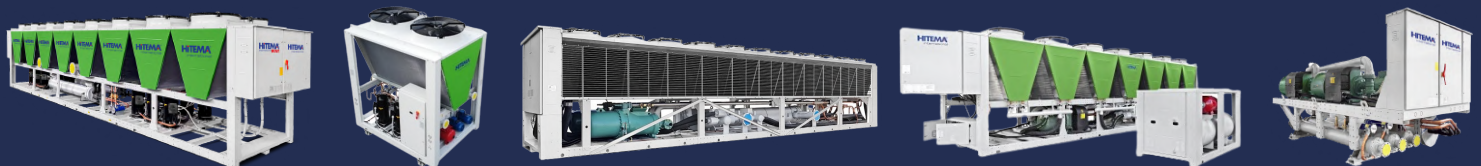
**HFT SERIES**  
16kW ÷ 345kW

**CFTC SERIES**  
50kW ÷ 370kW

**MTC SERIES**  
8kW ÷ 430kW

## CUSTOMIZED FOR YOU

with more than 100 OPTIONS available it is easy to customized your Chillers



**SBS/SBSF SERIES**  
**SBSF-OPT SERIES**  
94kW ÷ 1288kW

**SBS-MC SERIES**  
95kW ÷ 180kW

**NOVA/NOVAF SERIES**  
266kW ÷ 2136kW

**DTS/DTSF SERIES** **NEW!**  
**ISV-ISVF SERIES**  
266kW ÷ 2136kW

**EWB SERIES**  
291kW ÷ 2240kW

## UNTIL 3000KW



**CWB SERIES**  
291kW ÷ 2240kW

**HBS SERIES**  
211kW - 750kW

**TFW SERIES**  
250kW ÷ 3000kW

**TFV/TFVF SERIES**  
250kW ÷ 1215kW

**PRP/HPRP SERIES**  
130kW ÷ 520kW  
55kW ÷ 330kW

**HYD SERIES**  
400L ÷ 5000L

# TFW SERIES

*Watercooled liquid chillers,  
turboacor compressors  
IP54 protection rating  
Suitable for INDOOR and OUTDOOR installation*



SERIES: TFW	DATE: 04/10/2021
CODE: TTD-TFW-01	UPDATE: -
CHECKED BY:	M. Buiba



**Watercooled liquid chillers TFW series, turbocor compressors, R134a / R513a refrigerant (R1234ze on request), 1 flooded or hybrid falling film evaporator, shell and tube condensers, electronic expansion valves, open cabinet and compact design to fit in narrow spaces.  
Electrical feed 400V/3ph/50Hz (60Hz version as option), IP54 protection rating, chillers suitable for indoor / outdoor installation.**

Types of available condensing temperature control system:

No one condensing temperature control system (standard)  
PCC2 = 2 ways valve/s on water side, regulated by condensing pressure  
PCC3 = 3 ways valve/s on water side, regulated by condensing pressure

Type of compressors starting method:

INVERTER

**TECHNICAL DATA**

**PERFORMANCES**

	Model	240	300	350	430	500	610	700	870	
W 12°C/7°C EVAPORATOR SIDE W 40/45°C CONDENSER SIDE (1)	NOMINAL COOLING CAPACITY	kW	232,8	291,0	339,5	417,1	485,0	591,7	679,0	834,2
	NOMINAL HEATING CAPACITY (4)	kW	277,8	353,4	404,6	504,9	579,8	720,2	809,2	1009,9
	TOTAL NOMINAL ABSORBED POWER	kW	45,0	62,4	65,1	87,8	94,8	128,5	130,2	175,7
	EER	kW/kW	5,17	4,67	5,22	4,75	5,12	4,61	5,22	4,75
	COP (4)	kW/kW	6,17	5,67	6,22	5,75	6,12	5,61	6,22	5,75
	SEPR (HT) (10)	-	7,03	7,03	8,01	8,02	8,04	8,05	8,02	8,06
	NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m3/h	39,9	49,9	58,2	71,5	83,2	101,5	116,4	143,0
	NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m3/h	47,6	60,6	69,4	86,6	99,4	123,5	138,8	173,2
	MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	34,5	43,4	42,2	46,2	41,8	50,9	55,9	69,2
	MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	11,5	12,5	13,4	15,4	41,2	39,4	39,3	40,3
W 12°C/7°C EVAPORATOR SIDE W 30/35°C CONDENSER SIDE (2)	NOMINAL COOLING CAPACITY	kW	240,0	300,0	350,0	430,0	500,0	610,0	700,0	860,0
	NOMINAL HEATING CAPACITY (4)	kW	283,7	360,5	413,2	515,3	592,0	734,7	826,4	1030,6
	TOTAL NOMINAL ABSORBED POWER	kW	43,7	60,5	63,2	85,3	92,0	124,7	126,4	170,6
	EER	kW/kW	5,49	4,96	5,54	5,04	5,43	4,89	5,54	5,04
	COP (4)	kW/kW	6,49	5,96	6,54	6,04	6,43	5,89	6,54	6,04
	NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m3/h	41,2	51,4	60,0	73,7	85,7	104,6	120,0	147,5
	NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m3/h	48,6	61,8	70,9	88,4	101,5	126,0	141,7	176,7
	MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	36,7	46,1	44,8	49,1	44,4	54,1	59,4	73,6
	MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	12,0	13,0	14,0	16,0	43,0	41,0	41,0	42,0

**FRIGORIFIC SECTION**

COMPRESSORS / REFRIGERATING CIRCUITS / CONDENSERS	nr.	1/1/1	1/1/1	1/1/1	1/1/1	2/1/1	2/1/1	2/1/1	2/1/1
COMPRESSORS STARTING METHOD	-	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER

**HYDRAULIC SECTION (6)**

WATER FLOW RANGE, EVAPORATOR SIDE (TOTAL)	m3/h	32÷64	36÷73	43÷86	63÷126	73÷140	85÷160	85÷160	97÷195
WATER FLOW RANGE, CONDENSER SIDE (EACH)	m3/h	40÷80	52÷104	59÷119	68÷136	70÷139	75÷150	75÷160	93÷187
HYDRAULIC CONNECTIONS, EVAPORATOR SIDE (VICTAULIC)	DN	100	100	125	125	150	150	150	150
HYDRAULIC CONNECTIONS, CONDENSER SIDE (FLANGED)	DN	100	125	125	125	125	150	150	150

**TOTAL ELECTRIC DATA**

MAXIMUM ABSORBED CURRENT (F.L.A)	A	145,0	145,0	231,0	231,0	290,0	290,0	462,0	462,0
MAXIMUM PEAK CURRENT (L.R.A) (9)	A	20,0	20,0	20,0	20,0	165,0	165,0	251,0	251,0
MAXIMUM PEAK CURRENT WITH SOFT START (OPTION SF) (L.R.A) (9)	A	16,0	16,0	16,0	16,0	161,0	161,0	247,0	247,0

**NOISE DATA (7)**

SOUND PRESSURE FOR STANDARD CONFIGURATION	dB(A)	62,0	62,0	63,0	63,0	65,0	65,0	66,0	66,0
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (OPTION LNJ)	dB(A)	57,0	57,0	58,0	58,0	60,0	60,0	61,0	61,0

**DIMENSIONS AND WEIGHT**

LENGTH	mm	2600	2600	2600	2600	3900	3900	4000	4000
WIDTH	mm	1500	1500	1500	1500	1600	1600	1600	1600
HEIGHT	mm	2000	2000	2000	2000	2000	2000	2000	2000
WEIGHT EMPTY FOR STANDARD CONFIGURATION (5) (8)	kg	2250	2850	2900	3000	3650	3700	3800	3900
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (5) (8)	kg	2380	3000	3070	3200	3890	3990	4120	4300

The manufacturer reserves the right to modify specifications without notice.

Last update: 22/12/2021  
Revision: 00-2021

Data referred to:

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- (3) Pressure drops taken in account: heat exchanger, valves, piping
- (4) Water cooled chillers can be used as not reversible heat pumps, this kind of application must be indicated in the order
- (5) Data referred to standard chiller configuration (no one condensing temperature control system), with different condensing temperature control system this data will change
- (6) You can match an hydromodule with this chiller:
- (7) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface
- (8) Weight will be confirmed in case of order
- (9) Data referred to standard compressors starting method, with different starting method this data will change
- (10) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value

**Watercooled liquid chillers TFW series, turbocor compressors, R134a / R513a refrigerant (R1234ze on request), 1 flooded or hybrid falling film evaporator, shell and tube condensers, electronic expansion valves, open cabinet and compact design to fit in narrow spaces.  
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Types of available condensing temperature control system:

No one condensing temperature control system (standard)  
PCC2 = 2 ways valve/s on water side, regulated by condensing pressure  
PCC3 = 3 ways valve/s on water side, regulated by condensing pressure

Type of compressors starting method:

INVERTER

**TECHNICAL DATA**

**PERFORMANCES**

	Model	930	1050	1290	1460	1730	1960	2150	2450	
W 12°C/7°C EVAPORATOR SIDE W 40/45°C CONDENSER SIDE (1)	NOMINAL COOLING CAPACITY	kW	902,1	1018,5	1251,3	1416,2	1668,4	1901,2	2085,5	2374,6
	NOMINAL HEATING CAPACITY (4)	kW	1104,3	1213,7	1514,8	1690,6	2019,8	2279,6	2524,7	2857,3
	TOTAL NOMINAL ABSORBED POWER	kW	202,2	195,2	263,5	274,4	351,4	378,4	439,2	482,7
	EER	kW/kW	4,46	5,22	4,75	5,16	4,75	5,02	4,75	4,92
	COP (4)	kW/kW	5,46	6,22	5,75	6,16	5,75	6,02	5,75	5,92
	SEPR (HT) (10)	-	7,06	7,02	7,01	8,05	8,00	8,04	8,06	8,06
	NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m <sup>3</sup> /h	154,7	174,7	214,6	242,9	286,1	326,0	357,6	407,2
	NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m <sup>3</sup> /h	189,4	208,1	259,8	289,9	346,4	390,9	432,9	490,0
	MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	537,1	471,2	616,6	474,9	375,4	463,5	382,9	518,1
	MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	36,5	37,4	35,5	37,4	43,2	41,3	44,2	40,3
W 12°C/7°C EVAPORATOR SIDE W 30/35°C CONDENSER SIDE (2)	NOMINAL COOLING CAPACITY	kW	930,0	1050,0	1290,0	1460,0	1720,0	1960,0	2150,0	2448,0
	NOMINAL HEATING CAPACITY (4)	kW	1126,3	1239,5	1545,8	1726,4	2061,1	2327,4	2576,4	2916,7
	TOTAL NOMINAL ABSORBED POWER	kW	196,3	189,5	255,8	266,4	341,1	367,4	426,4	468,7
	EER	kW/kW	4,74	5,54	5,04	5,48	5,04	5,33	5,04	5,22
	COP (4)	kW/kW	5,74	6,54	6,04	6,48	6,04	6,33	6,04	6,22
	NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m <sup>3</sup> /h	159,5	180,1	221,2	250,4	294,9	336,1	368,7	419,8
	NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m <sup>3</sup> /h	193,1	212,6	265,1	296,0	353,4	399,1	441,8	500,2
	MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	570,9	500,8	655,3	504,7	398,9	492,7	407,0	550,7
	MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	38,0	39,0	37,0	39,0	45,0	43,0	46,0	42,0

**FRIGORIFIC SECTION**

COMPRESSORS / REFRIGERATING CIRCUITS / CONDENSERS	nr.	3/1/1	3/1/1	3/1/1	4/1/1	4/1/1	5/1/1	5/1/1	6/1/1
COMPRESSORS STARTING METHOD	-	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER	INVERTER

**HYDRAULIC SECTION (6)**

WATER FLOW RANGE, EVAPORATOR SIDE (TOTAL)	m <sup>3</sup> /h	32÷59	39÷78	45÷91	52÷103	58÷116	71÷142	81÷162	96÷192
WATER FLOW RANGE, CONDENSER SIDE (EACH)	m <sup>3</sup> /h	102÷204	130÷225	140÷323	165÷380	195÷395	201÷442	212÷488	252÷580
HYDRAULIC CONNECTIONS, EVAPORATOR SIDE (VICTAULIC)	DN	150	150	200	200	250	250	250	300
HYDRAULIC CONNECTIONS, CONDENSER SIDE (FLANGED)	DN	150	200	200	200	250	250	250	300

**TOTAL ELECTRIC DATA**

MAXIMUM ABSORBED CURRENT (F.L.A)	A	435,0	693,0	693,0	924,0	924,0	1155,0	1155,0	1386,0
MAXIMUM PEAK CURRENT (L.R.A) (9)	A	310,0	482,0	482,0	713,0	713,0	944,0	944,0	1175,0
MAXIMUM PEAK CURRENT WITH SOFT START (OPTION SF) (L.R.A) (9)	A	306,0	478,0	478,0	709,0	709,0	940,0	940,0	1171,0

**NOISE DATA (7)**

SOUND PRESSURE FOR STANDARD CONFIGURATION	dB(A)	66,8	67,8	67,8	69,0	69,0	70,0	70,0	70,8
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (OPTION LNJ)	dB(A)	61,8	62,8	62,8	64,0	64,0	65,0	65,0	65,8

**DIMENSIONS AND WEIGHT**

LENGTH	mm	4200	4200	4200	5000	5000	5000	5000	6000
WIDTH	mm	1800	1800	1800	2210	2210	2210	2210	2210
HEIGHT	mm	2100	2100	2100	2500	2500	2500	2500	2500
WEIGHT EMPTY FOR STANDARD CONFIGURATION (5) (8)	kg	4250	4650	5250	6300	7180	7950	8380	8530
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (5) (8)	kg	4720	5200	5850	7120	8180	9050	9570	10000

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Last update: 22/12/2021  
Revision: 00-2021

Data referred to:

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- (3) Pressure drops taken in account: heat exchanger, valves, piping
- (4) Water cooled chillers can be used as not reversible heat pumps, this kind of application must be indicated in the order
- (5) Data referred to standard chiller configuration (no one condensing temperature control system), with different condensing temperature control system this data will change
- (6) You can match an hydromodule with this chiller:
- (7) Sound pressure level referred to measures according to normative ISO3744, pressure level at distance of 10 m, referred to free field on reflecting surface
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- (9) Data referred to standard compressors starting method, with different starting method this data will change
- (10) SEPR: data comply with the European Regulation (EU) 2016/2281, referring to high temperature process chillers in the configuration with brazed plate or shell and tube evaporator and without pump. Any added option that modify cooling capacity or absorbed power of the chiller will not be considered in the SEPR value

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Type of compressors starting method:

INVERTER

**TECHNICAL DATA**

<b>PERFORMANCES</b>		<b>Model</b>	<b>2600</b>	<b>2950</b>	<b>3200</b>	
W 12°C/7°C EVAPORATOR SIDE W 30/35°C CONDENSER SIDE (1)	NOMINAL COOLING CAPACITY	kW	2473,5	2858,6	3104,0	
	NOMINAL HEATING CAPACITY (4)	kW	2989,9	3451,4	3728,1	
	TOTAL NOMINAL ABSORBED POWER	kW	516,4	592,8	624,1	
	EER	kW/kW	4,79	4,82	4,97	
	COP (4)	kW/kW	5,79	5,82	5,97	
	SEPR (HT) (10)	-	8,01	8,04	8,02	
	NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m3/h	424,2	490,2	532,3	
	NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m3/h	512,7	591,9	639,3	
	MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	439,5	457,3	489,5	
	MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	44,2	44,2	45,1	
W 12°C/7°C EVAPORATOR SIDE W 40/45°C CONDENSER SIDE (2)	NOMINAL COOLING CAPACITY	kW	2550,0	2947,0	3200,0	
	NOMINAL HEATING CAPACITY (4)	kW	3051,4	3522,5	3805,9	
	TOTAL NOMINAL ABSORBED POWER	kW	501,4	575,5	605,9	
	EER	kW/kW	5,09	5,12	5,28	
	COP (4)	kW/kW	6,09	6,12	6,28	
	NOMINAL WATER FLOW, EVAPORATOR SIDE (TOTAL)	m3/h	437,3	505,4	548,7	
	NOMINAL WATER FLOW, CONDENSER SIDE (EACH)	m3/h	523,3	604,1	652,6	
	MECHANICAL MODE PRESSURE DROPS, EVAPORATOR SIDE (3)	kPa	467,1	486,0	520,2	
	MECHANICAL MODE PRESSURE DROPS, CONDENSER SIDE (5)	kPa	46,0	46,0	47,0	
	<b>FRIGORIFIC SECTION</b>					
COMPRESSORS / REFRIGERATING CIRCUITS / CONDENSERS	nr.	6/1/1	7/1/1	8/1/1		
COMPRESSORS STARTING METHOD	-	INVERTER	INVERTER	INVERTER		
<b>HYDRAULIC SECTION (6)</b>						
WATER FLOW RANGE, EVAPORATOR SIDE (TOTAL)	m3/h	120÷224	129÷258	147÷294		
WATER FLOW RANGE, CONDENSER SIDE (EACH)	m3/h	265÷600	305÷671	329÷800		
HYDRAULIC CONNECTIONS, EVAPORATOR SIDE (VICTAULIC)	DN	300	300	300		
HYDRAULIC CONNECTIONS, CONDENSER SIDE (FLANGED)	DN	300	300	300		
<b>TOTAL ELECTRIC DATA</b>						
MAXIMUM ABSORBED CURRENT (F.L.A)	A	1386,0	1617,0	1848,0		
MAXIMUM PEAK CURRENT (L.R.A) (9)	A	1175,0	1406,0	1637,0		
MAXIMUM PEAK CURRENT WITH SOFT START (OPTION SF) (L.R.A) (9)	A	1171,0	1402,0	1633,0		
<b>NOISE DATA (7)</b>						
SOUND PRESSURE FOR STANDARD CONFIGURATION	dB(A)	70,8	71,5	72,0		
SOUND PRESSURE FOR LOW NOISE CONFIGURATION (OPTION LNJ)	dB(A)	65,8	66,5	67,0		
<b>DIMENSIONS AND WEIGHT</b>						
LENGTH	mm	6200	7400	7400		
WIDTH	mm	2210	2210	2210		
HEIGHT	mm	2500	2500	2500		
WEIGHT EMPTY FOR STANDARD CONFIGURATION (5) (8)	kg	9000	9600	10300		
WEIGHT OPERATIVE FOR STANDARD CONFIGURATION (5) (8)	kg	10500	11400	11600		

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